

Data Sheet

Descripcion

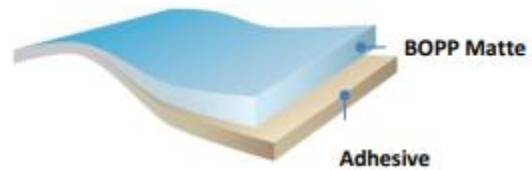
An extrusion coated biaxially oriented polypropylene (BOPP), with matte side layer on one side and low melting adhesive layer on the other side for thermal lamination purposes

Application

TMT film is specially designed to enhance performance in paper or board lamination using thermal lamination process. This matte finish coupled with its smooth texture offers a very high quality image to book covers, corporate brochures, posters and magazines. Matte finishes are particularly suitable for surface which needs to be easily read by eliminating light glare

Features

- Excellent matte finish property
- Excellent moisture barrier
- Excellent resistance to grease and oil
- Excellent ink adhesion and bond strength



Treatment

Available on one side or both sides

Standard Thickness

25 microns (0.9 and 1.0 mil)

Properties	Typical Values 25 mic (SI)	Typical Values 1.0 mil (Eng)	Testing Methods
Mechanical			
Tensile Strength	110 (MD) - 200 (TD) N/mm ²	16,000 (MD) - 29,000 (TD) lb/in ²	ASTM D 882
Elongation	150 (MD) - 70 (TD) %	150 (MD) - 70 (TD) %	ASTM D 882
Physical			
Yield	46.0 m ² /kg	32,341 in ² /lb	Internal method
Gloss 60°	6.5	6.5	ASTM D 2457
Thermal			
Recommended lamination temp.	100 ± 5 °C	221 ± 9 °F	
Thermal Shrinkage	4.0 (MD) - 2.0 (TD) %	4.0 (MD) - 2.0 (TD) %	ASTM D 1204, 120°C, 2 min
Miscellaneous			
Surface Tension (Adhesive)	40 dyne/cm	40 dyne/cm	ASTM D 2578
Surface Tension (Matte)	40 dyne/cm	40 dyne/cm	ASTM D 2578

Standard reel winding: adhesive layer inside

For optimum performance, the film should be used within eight months after product date

Tensile strength and elongation value based on BOPP base film properties